

LOW VOLTAGE SOLUTIONS



ANAB

ISO 9001:2008 Certificate No: 34039



PARTNERSHIP

DURABILITY

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alfanar Electric



alfanar electric is the Industrial arm of alfanar-manufacturing a variety of low, medium and high voltage electrical construction products.

alfanar operates factories in:

- Riyadh and Jubail, Saudi Arabia
- Dubai, UAE
- London, UK

alfanar has a development and engineering center in Chennai, India.

Industrial City Riyadh

The center of **alfanar**'s industrial activities is **alfanar** Industrial City situated in the Third Industrial Zone on Al-Kharj Road, Riyadh.

Spread across 700,000 square meters, the industrial city houses **alfanar**'s manufacturing facilities, a data and communication center as well as a commercial zone.

alfanar Low Voltage Factory



Low voltage factory is one of the major units in the ultramodern **alfanar** Industrial City where products are manufactured for safe distribution and efficient control of electricity in residential, commercial and industrial premises.

alfanar LV products conform to most of the national as well as international standards.

alfanar is proud to have competent team of qualified Engineers for all phases from Product Development to manufacturing, Designing, Planning, Production, Quality Assurance and Quality Control, having specialists for all these functions.

alfanar is able to offer locally developed indigenous designs for special environment of our region (high temperature & humidity). This unique fact means we are the only real manufacturer for low voltage solutions in the kingdom of Saudi Arabia. Type tested at leading international laboratories, our indigenous designs are approved by utility companies, ministries and major consultants and end users.

The range of alfanar low voltage products include:

- Low Voltage Switchboards
- Distribution Panel boards
- Load Centers (Plug-in, Bolt-on & Din rail)
- Motor Control Centers
- Automatic Transfer Switch
- Capacitor Banks

- Package & Unit Substations
- AC/DC Distribution Boards
- Control & Automation Panels
- Synchronizing Panels
- Mimic Panels & Control Desk



Key information about LV Factory



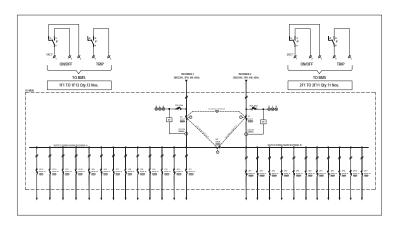
- · Year of starting: 1989
- · Location: New Industrial Area Zone 3, ALFANAR CITY- Riyadh-KSA
- · Manpower: 65 Engineers and support staff, 160 technicians and Workers
- Area: 14,000 m2
- ISO 9001 certification: since 2000

Design & Development Tools

- · Pro-Engineer 3D modeling software
- · Pro-Engineer software
- Master Cam Software
- AUTOCAD
- · Prototype development shop

Manufacturing Tools & Machines Fabrication

- · Cut to length line
- · CNC Laser Cutting Machine
- CNC punch press/ Eccentric Press -10 to 300 MT
- · Corner forming machine/ Slitting line
- AUTOMATED Manufacturing line for Box Wrapper
- · Junction Box Clinching Machine
- · CNC bending machine
- · CNC Shearing machine
- · CNC Gasket forming machine
- Clinching Machine
- · Rapid Prototyping machine
- Automatic TIG welding machines/
 Standard MIG welding machines/ Spot welding machine
- · Eccentric presses/ BHILER high speed precision press
- · Orbital spin riveting/ Impact riveting





Painting

· Double line, Semi-automatic conveyors powder coating

Electro Plating

• In-house facility for Zinc plating/ Tin plating/ Nickel plating/ Silver plating

Assembly

· Line with conveyors/ Ultrasonic welding machine / Screw clinching machine

Injection Molding

• Thermo-set and Thermo-Plastic injection molding machines with robotic operation

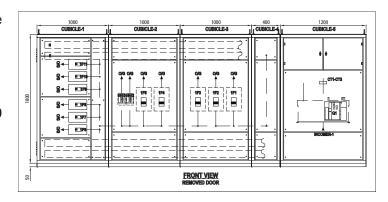
Moulds and Dies

• Injection moulds, Compression moulds, Vacuum forming moulds, Thermoforming moulds, Extrusion dies, Single stroke press tools, Progressive press tools

Product Standards Compliance

Our low voltage products comply with the following national & international Standards:

- IEC 61439-1/61439-2/61439-3
- NEMA PB1 & NEMA PB2, NEMA 250
- SASO 1609 & SASO 1611





MF Switchgear



alfanar's new MF panel is designed and tested as per new IEC standard 61439-2. This panel is available up to 6300A, 100kA 1 Sec, Form 4b.

Low Voltage Switchboards are mainly used for electrical power distribution and control. They are generally installed immediately after the power source (transformers or generators).

Electrical Characteristics

- Rated insulation voltage up to 1000V
- Main busbars rated from 630A to 6300A
- Busbar short-circuit withstand capacity up to 100kA for 1 Sec / 50KA for 3 Sec
- Neutral busbars are rated up to 100% of the main busbar and Earth busbars are rated up to 100% of the Neutral busbar
- Tested for Internal Arc Fault as per IEC 61641 for 65KA, 300ms (Classified as PSC assembly providing PERSONAL and ASSEMBLY protection under arcing conditions)

Available Extensions and Augmentations

- · Forms of internal separation from Form 1 to Form 4b
- · Easy interchangeability of components
- · Protection Class up to IP54
- Ambient temperature up to 55 °C
- Can be interfaced with the Building Management system (BMS) for monitoring and controlling circuit breakers
- Extendable on both sides
- Silver Plated / PVC sleeved Copper Busbars
- · Aluminum gland plates
- · RAL 7035 color as standard, other colors on request

Modular Construction

- · Compact and flexible modular design conserves space
- · Customizable to special dimensions according to customer needs

Mechanical Strength

- High turn frequency of frame structure ensures greater mechanical strength and toughness
- Made of electro-galvanized sheet steel (2.0mm to 3.0mm thick for frame)
- Stainless steel enclosures for NEMA-4X indoor & outdoor applications
- Tested to withstand vibration caused by an earthquake of magnitude 8, in accordance with IEC 60068-3-3. This makes our design extremely suitable for sites with seismic risk, like western region of KSA.

Regulatory Compliance

- ASTA certified and compliant to IEC standards 61439-1/61439-2/61439-3
- Designed to meet local technical standards, practices and requirements



Fully Knock-Down kits

 Allows for easy dismantling and assembly, parts are joined by bolts and nuts, which eliminates need for welding process



Easy Access

- Accessible from front / rear
- Cable entry from top / bottom, with removable gland plates





MF Switchgear Features





Natural Ventilation

MF special design allows free flow of air passage to ensure better heat dissipation (Front and Rear)



Joints

Used to connect frames made from Aluminum and Zinc alloy Suitable for frame separation as per installation requirements



Frame

High turn frequency of frame structure ensures greater mechanical strength and toughness, using most innovated tools and fully automated CNC machines
Frames made of electrogalvanized sheet steel (2.0mm to 3.0mm thick for frames)



Key-LockMetal locks to prevent forced access and unauthorized usage



Gasket

Doors are sealed with gasket foam to prevent penetration of moisture and dust, gasket returns to original shape even after being compressed for prolonged periods of time, continuous foam with no joints ensures good IP rating



Hinges
Used to connect doors with
frames made from steel



Door Handles

Used to release the interlock mechanism to enable the operator opening the breaker safely



Eye-Bolt
Used to lift the panel with sling



Customized Design
Flexibility in compartments
design and arrangements
to meet customer needs



Air Circuit breaker alfanar Terasaki ACB



Horizontal and Vertical Busbar

Use of high quality, high conductivity copper for better performance
Busbar short-circuit withstand capacity up to 100kA for 1 Sec (3sec on special request)

Neutral busbars rated up to 100% of the main busbar, Earth busbars rated up to 100% of the Neutral busbar



Dimensions*

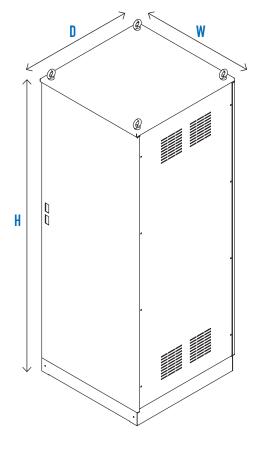
alfanar Main Switchboard

The table below comprises the dimensions of the standard switchboard

	Height, H (mm)	Width, W (mm)	Depth, D (mm)
Form 1 & 2	1800, 2150	400, 600, 800, 1000, 1200	600, 800, 1000, 1200
Form 3 & 4	2350	400, 600, 800, 1000, 1200	600, 800, 1000, 1200

Bus bar Sizing

Rating A	Busbar size
250	1 x 20 x 10
400	1 x 30 x 10
630	1 x 50 x 10
1250	1 x 85 x 10
1600	2 x 55x 10
2000	2 x 70 x 10
2500	2 x 85 x 10
3000	3 x 85 x 10
3200	3 x 100 x 10
4000	3 x 120 x 10
5000	5 x 100 x 10
6300	5 x 150 x 10
Above 6300 A	contact alfanar



Due to extreme climatic conditions of KSA, alfanar use bigger copper sizes for busbars.

At 40°c ambient temperature with natural ventilation, for higher temperature please contact alfanar

^{*} Note:

Cubical Sizing

ACBs (up to form 4b)				
Cubicle width (mm)	max In (A)	lcw (kA 1sec)	Type of circuit breaker	
800	3200	100	AR208, AR212, AR216, AR220, AR325, AR332	
1000	4000	100	AR440	
1200	6300	120	AR650, AR663	

MCCBs - Parallel Circuits (up to form 4b)				
Cubicle width (mm)	max In (A)	Icw (kA 1sec)	Number & Type of circuit breaker	
600	1600	400	1 x S1600	
600		100	1 x S1250	
000	2000	400	2 x S1000	
800		100	2 x S800/H800/L800	
4000	3200	100	2 x S1600	
1000			2 x S1250	

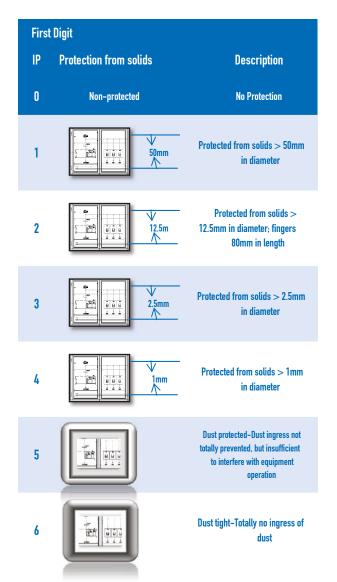
MCCBs – through Distribution busbar (maximum 2000A)			
Cubicle width (mm)	max In (A)	lcw (kA 1sec)	Number & Type of circuit breaker
800 (form 1 & 2)			
1000 (form 3)	2000	100	H800/S630, H400/S400/E400, H250/S250/ E250, H125/S125/ E125 – number of MCCBs determined by total current
1200 (form 4)			

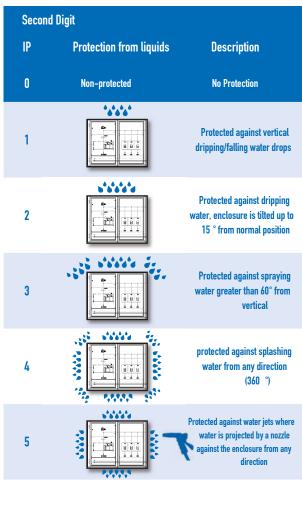


Tests

Ingress Protection

Ingress protection levels defined by IEC 60529 and are included in IEC 61439-1

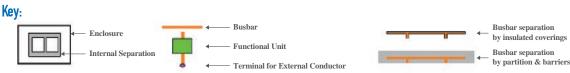




Forms of Internal Separation

Definition

IEC Standards 61439-2 defines different means of separation, known as forms of dividing switchboard sections into separate compartments, essentially for the protection of life and property during operation & maintenance. This separation is achieved by barriers or partitions and distinguishable basically by 4 forms of separation

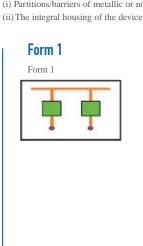


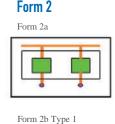
Notes:

Forms of Separation can be achieved by using;

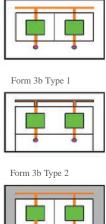
- (i) Partitions/barriers of metallic or non-metallic material

All diagrams from figures AA 1, 2, & 3 from Annex AA Text from UK National Annex Both from BS EN 61439-2



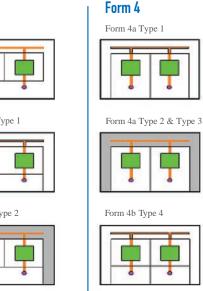


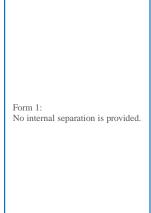
Form 2b Type 2



Form 3

Form 3a





Form 2: Functional unit separate from the

The 'a' designation denotes terminals are not separate from the busbar

The 'b' designation denotes terminals are separate from the

Type 1 utilises insulated coverings for busbar separation

Type 2 utilises insulated partitions and barriers for busbar separation.

Form 3: As Form 2 plus:

Functional units separate from other functional units

The 'a' designation denotes terminals are not separate from the busbar

The 'b' designation denotes terminals for external conductors are in a separ ate compartment to the functional unit

Type 1 utilises insulated coverings for busbar separation

Type 2 utilises insulated partitions and barriers for busbar separation.

Form 4b Type 5,6 & 7

As Form 3 plus:

Terminals for external conductors separate each other

The 'a'designation denotes terminals within the functional unit

The 'b' designation denotes terminals for external conductors are in a separate compartment to the functional unit

Types 1 & 4 utilises insulated coverings for busbar separation

Types 2, 3, 5, 6 & 7 utilise partitions and barriers for busbar separation

Types 3 & 7 feature integral glanding Type 5 utilises insulated coverings for terminals for external conductors

Guide to Forms of Separation - Low Voltage Switchgear and Controlgear Assemblies to BS EN 61439-2



Motor Control Center (MCC)



alfanar's Motor Control Center is a combination of motor starters, power feeders and interlocking relays in a modular enclosure. MCCs are mainly used in industrial process plants to protect and control motor loads and other similar applications.

Electrical

- · Rated insulation voltage up to 1000V
- · Main busbars rated up to 4000A
- · Busbar short-circuit withstand capacity up to 100kA for 1 Sec
- Neutral busbars rated up to 100% of the main busbar, Earth busbars rated up to 100% of the Neutral busbar

Available Extensions and Augmentations

- · Fully compartmentalized design conforming to form of separation Form-3B
- · Easy interchangeability of components
- · Protection Class up to IP54
- Ambient temperature up to 55 °C
- Can be interfaced with the Building Management System (BMS) for monitoring and controlling the loads
- Silver Plated / PVC sleeved Copper busbars
- Aluminum gland plates
- · RAL 7035 color as standard, other colors on request

Modular Construction

Modules:

Draw-out Module - up to 225A

Fixed type - any rating

• Draw-out modules of same size are interchangeable, which helps in reducing the maintenance time

Mechanical Strength

- · High turn frequency of frame structure ensures greater mechanical strength and toughness
- Made of electro-galvanized sheet steel polyester powder coated in RAL 7035.
- Removable modules and their chassis made of Alu-Zinc sheet steel

Easy Access

- · Accessible from front and rear
- · Cable entry from top

Regulatory Compliance

Compliant to IEC 60439-1 / 61439-2

Safety

 All module covers are an integral part of the modules and come with positive interlocks, i.e., Operating handles of the main power devices at the front of the module are interlocked with the cover and chassis to avoid accidental withdrawal during operation



Types of starters

Fixed/Draw-out Module

- Direct On-line (Reversing & Non-reversing)
- Star/Delta

Fixed Module

- · Direct On-line
- Star/Delta
- Auto Transformer
- Soft Start Unit
- Variable Speed Drive





Synchronizing Panel



alfanar's Synchronizing Panels supply large amount of power by using multiple generators working in parallel on load sharing

Electrical

- · Rated insulation voltage 1000V
- · Main busbars rated up to 10,000A
- Busbar short-circuit withstand capacity up to 100KA for 1 sec
- Neutral busbars rated up to 100% of the main busbar, Earth busbars rated up to 50% of the Neutral busbar

Available Extensions and Augmentations

- · Protection Class up to IP54
- Ambient temperature up to 55 °C
- Silver / tin Plated / PVC sleeved Copper Busbars
- · RAL 7035 color as standard, other colors on request
- · Aluminum gland plates

Construction and Accessibility

- Made of electro-galvanized sheet steel (2.0mm to 3.0mm thick for frame)
- Accessible from front / rear
- · Cable entry from top or bottom, with removable gland plates

Safety

• Type tested in accordance with IEC 60439-1 standard for higher safety

Automatic Transfer Switches (ATS Panels)

alfanar's Automatic Transfer Switches (ATS Panels) provide a solution to handle transfer of critical loads to emergency sources with reliability. They ensure the continuity of electric supply to an installation with minimum interruption by making an automatic changeover from normal supply to emergency supply.

Electrical

- Rated insulation voltage 1000V
- · Main busbars rated up to 6300A
- Busbar short-circuit withstand capacity up to 100KA for 1 sec
- Neutral busbars rated up to 100% of the main busbar, Earth busbars rated up to 50% of the Neutral busbar

Available Extensions and Augmentations

- · Protection Class up to IP54
- Ambient temperature up to 55 °C
- · Silver / tin Plated / PVC sleeved Copper Busbars
- Polyester powder coated in RAL-7035, other paint shades on request.
- · Aluminum gland plates
- Can be interfaced with the Building Management System (BMS) for monitoring and controlling
- · With multiple incomers and bus-couplers
- With bypass

Construction and Accessibility

- Made of electro-galvanized sheet steel (2.0mm to 3.0mm thick for frame)
- Accessible from front / rear
- · Cable entry from top or bottom with removable gland plates
- Automatic transfer of supply from conventional source to emergency source with open transition scheme
- Available in two models:
 - 1- Digital controller
 - 2- Conventional components

Safety

• Type tested in accordance with IEC 60439-1 standard for higher safety





MB Distribution Board



alfanar's Distribution Board (MB) is available up to 630A. The design provides complete flexibility to the customers at the time of installation, Tested as per IEC 61439-2 It serves as a complete solution for the distribution of power.

Electrical

- Rated insulation voltage up to 800V
- · Main busbars rated up to 630A
- Busbar short-circuit withstand capacity up to 50kA for 1 Sec
- Neutral busbars rated up to 100% of the main busbar, Earth busbars rated up to 50% of the Neutral busbar

Available Extensions and Augmentations

- Enclosure types available in stainless steel for NEMA-4X indoor & outdoor applications
- Up to 12 outgoing MCCB's
- · Enclosures with sheet thickness of 2.0mm
- · Protection Class up to IP65
- Ambient temperature up to 55 °C
- Can be interfaced with the Building Management System (BMS) for monitoring and controlling circuit breakers and contactors
- · Silver Plated / PVC sleeved Copper busbars
- · Aluminum gland plates
- · RAL 7035 color as standard, other colors on request

Modular Construction

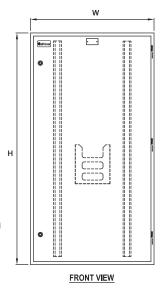
- Enclosure types tested up to 630A in accordance with IEC 61439-2
- · Easy interchangeability of components
- · Wall mounted and free standing designs
- Available in 4-way to 12-way outgoing triple pole MCCB's
- Enclosure types available up to IP 65

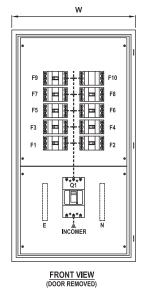
Mechanical Strength

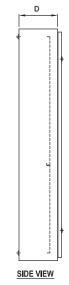
 Made of electro-galvanized sheet steel (1.6mm thick), the frame struc ture ensures greater mechanical strength and toughness

Easy Access

- Front access for cable termination
- Cable entry from top or bottom, with removable gland plates







Dimensions

Up to 250A				
	Without Metering			
No. of Ways	Height	Width	Depth	
4 way	1100	800	250	
6 way	1100	800	250	
8 way	1200	800	250	
10 way	1400	800	250	
12 way	1400	800	250	

For 400A & 630A				
Without Metering				
Height	Width	Depth		
1200	800	250		
1200	800	250		
1300	800	250		
1500	800	250		
1500	800	250		
	Height 1200 1200 1300 1500	Without Metering Height Width 1200 800 1200 800 1300 800 1500 800		

Note:

Since design is a continuous development process, the dimensions are subject to change without prior notice.



Package and Unit Substation



alfanar's Package and Unit Substations are custom-built, factory-assembled tested units. They are designed and manufactured as per customer's specific needs. They are built in accordance with IEC standards and Saudi Electricity Company (SEC) specifications. The design is provided with high level of flexibility to cover a wide range of applications.

Electrical

- Distribution Transformer rating up to 3500 KVA
- Ring Main Unit with two ring load break switches plus one fused switch/circuit breaker for the tee-off switching
- Rated impulse voltage up to 12 KV on LV side & up to 95KV / 200KV on MV side
- · Main busbars rated up to 6300A
- Busbar short-circuit withstand capacity up to 65KA for 1 sec (40KA for 2 sec)
- Neutral busbars rated up to 100% of the main busbar and Earth busbars rated up to 50% of the Neutral busbar

Available Extensions and Augmentations

- · Protection Class up to IP54
- Ambient temperature up to 55 °C
- · Can be interfaced with the Building Management System (BMS) for monitoring and controlling
- Silver / tin Plated / PVC sleeved Copper Busbars
- · RAL 7035 color as standard, other colors on request
- · Stainless steel housing for special applications

Modular Construction

- Compact and flexible modular design conserves space
- Customizable to special dimensions according to customer needs
- All compartments with independent doors for easy operation and maintenance
- Provision of efficient ventilation to prevent excessive rise in temp.

Easy Access

- · Accessible from all compartments sides
- Removable gland plates and cable at the base of substation assembly for easy termination of HV and LV cables
- · Direct cable connection between RMU and Transformer
- Direct copper connection between Transformer and LV distribution

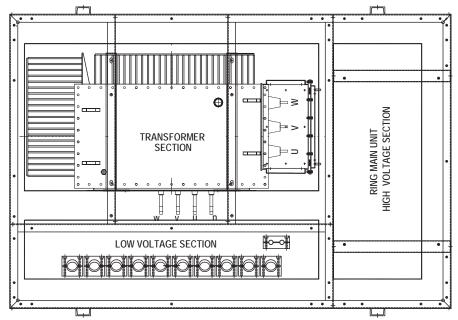
Safety

- Type tested in accordance with IEC 61330 standard for higher safety
- · Comply with SEC specifications

Mechanical Strength

- Use of electro-galvanized sheet 2.0 to 3.0 mm thick for frame
- · High turn frequency of frame structure ensuring greater mechanical strength and toughness
- Steel segregation between all compartments

alfanar package substation mounting view as per SEC specifications







Verification Tests



Verified by Testing according to IEC 61439 Standard

These tests apply to the full range of alfanar LV Switchgear up to 6300A with a short circuit rating up to 100KA,

1 sec, peak 220KA, and 50/60 Hz.

Degree of protection for foreign particles and water: up to IP 54

Forms of Internal Separation: up to Form 4b







ASTA certificates for alfanar tested LV Switchboard for ranges (630A, 3200A, 6300A)



3 Phase Design partnerships with alfanar for design verification process

The new standard IEC 61439-2 is different from the old one (60439-2 that asked for only 7 tests on a prototype panel). The new standard asks to verify the design of each & every assembly and has given this responsibility to the manufacturer. For this verification, the new standard offers several

possibilities (not only testing).

alfanar has selected **3 PHASE DESIGN** as the third party to build, in collaboration, the design rule verification process in order to fully comply with IEC 61439-2 for each and every assembly we manufacture. The basis of this design verification is the extensive testing done in European labs on different variants of our assemblies.

Table of comparison between old standard 60439 and new standard 61439

	Test/Verification	Old Standard	New Standard
1	Strength of the material and parts	No	Yes
2	Degree of protection of enclosures	Yes	Yes
3	Clearances and creepage distances	Yes	Yes
4	Protection against electric shock and integrity of protective circuits	Yes	Yes
5	Incorporation of switching devices and components	No	Yes
6	Internal electrical circuits and connections	No	Yes
7	Terminals for external conductors	No	Yes
8	Power-frequency withstand voltage/Impulse withstand voltage	Yes	Yes
9	Temperature-rise limits	Yes	Yes
10	Short-circuit withstand strength	Yes	Yes
11	Electromagnetic compatibility (EMC)	No	Yes
12	Mechanical operation	Yes	Yes

Impulse Voltage test 12KV as per IEC 61439-2

alfanar has conducted and passed lighting impulse testing of 6300A/ 415V/ 1000V/ 60Hz power switchgear and control gear assembly at KSU lab, Riyadh and KA lab, Nottingham.

The results mentioned that the apparatus met the impulse voltage test requirements according to IEC 61439-2: Edition 1.0, 2009-01,

Clause 10.9.3 for lighting impulse test voltage of 12 KV peak.





Covered Sectors

Power Distribution System that support the building needs





alfanar Power and Distribution Switchboards have an excellent reputation in Infrastructure projects





alfanar power distribution system & motor control center for industrial process plants





alfanar offers high reliable power distribution system for data centers

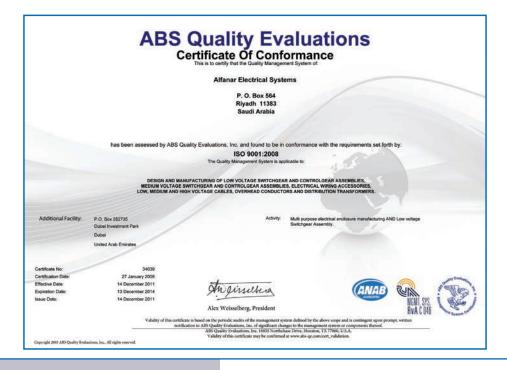




alfanar Power and Distribution Switchboards meets High Standards of the Oil and Gas Sector







STANDARDS

conform to the following standards and specifications:

Product Design and Manufacturing IEC 61439-2

Degree of Protection IEC 60529

Package & Unit Substations IEC 61330 and SEC Specifications

ROUTINE TESTS

Factory routine tests are conducted on each of the alfanar Low Voltage System (Power and Control) products in accordance with relevant specifications and standards.

OUR OBJECTIVE

WE REACH EXACTING
STANDARDS IN THE
SAFETY AND
DISTRIBUTION OF
POWER AND GO WELL
BEYOND A CUSTOMER'S
EXPECTATIONS.
THIS IS DONE BY
FOCUSING OUR
TECHNOLOGY AND
EXPERTISE ON THE
ULTIMATE REWARD
WE CAN GET, COMPLETE
SATISFACTION OF
OUR CUSTOMERS.

QUALITY POLICY

The Quality Policy of alfanar is to:

- Provide products conforming to governing standards and of consistent quality
- Excel in all our operations to achieve customer's satisfaction for products and services through continual improvement
- Develop and maintain a motivated team of competent employees and vendors
- Redefine and execute new processes and systems that meet the changing market requirements.

alfanar PRODUCTS

- Oil-Immersed Distribution Transformers
- Switches and Socket Boxes
- Junction Boxes
- Service Enclosures IP65
- Stainless Steel Enclosures NEMA-4X
- Telephone Enclosures
- Circuit Breaker Enclosures NEMA 1 & NEMA 3R
 Types with Multiple Outlets
- Modular Enclosures
- Load Centres
 - NEMA Type LA Load Centres
 - IEC Type LD Load Centres
 - Split Busbar Unit Type LAS/LDS Load Centres
- MCCB Distribution Boards
- Pump Control Panels
- Motor Control Centres
- LV Switchboards up to 6300A, Tested for 100KA, 1 Sec Short Circuit Withstand
- Package Substations
- Control and Automation Panels
- Relay and Control Panels
- Medium Voltage Switchgears
- Pole Mounted Metering Structures
- AC/DC Panels up to 5000A, Tested for 85kA, 1 Sec Short Circuit Withstand
- Extendable and Non-Extendable Ring Main Units

